

AMENDMENTS TO THE CLAIMS

The following listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) ~~Method~~ A method for supplying individual quantities of flat ~~and in particular different~~ part products to a serial further processing, wherein, in a preparatory step, part product groups (7), each comprising one of said individual quantities of part products, are arranged in a row (2), ~~and~~, in a first direction (D), the row (2) is fashioned into a storage formation, and wherein, in a supply step, which is ~~being~~ independent of time and place of the preparatory step, the storage formation is dissolved in a second direction (E), opposite to the first direction (D), and, from the a front end of the row (2) being restored by dissolving, part product groups (7) are successively separated to be supplied immediately to the serial further processing, ~~characterized in that wherein~~, in the preparatory step and before fashioning of the storage formation, the part product groups being arranged in the row are turned by 180° such that a region of the part product groups being the leading region before the turning becomes the trailing region after the turning~~being turned~~.

2. (Currently Amended) ~~Method~~ The method according to claim 1, ~~characterized in that wherein~~ the further processing is a supplementation of printed products (8), wherein the printed products (8) are conveyed in a serial stream (9),

and one part product group (7) is added to each printed product (8) in the course of said conveyance.

3. (Currently Amended) ~~Method~~ The method according to claim 1 ~~or 2~~, ~~characterized in that~~ wherein the storage formation is a roll (5), in which the row (2) of part product groups (7) is wound on to a roll core (4) with ~~the aid of~~ a winding band (3).

4. (Currently Amended) ~~Method~~ The method according to ~~one of claims 1 to 3~~, ~~characterized in that~~ claim 1, wherein the row (2) of part product groups (7) is produced by gathering supply streams (1.1, 1.2, 1.3) of plural types ~~each type~~ (A, B, C) of part products, wherein the supply streams to be gathered are of identical speed and identical supply capacity.

5. (Currently Amended) ~~Method~~ The method according to ~~one of claims 1 to 3~~, ~~characterized in that~~ claim 1, wherein the row (2) of part product groups (7) is produced by collating the part products.

6. (Currently Amended) ~~Method~~ The method according to ~~one of claims 1 to 5~~, ~~characterized in that~~ claim 1, wherein the row (2) is produced ~~in such a manner~~ that the part product groups (7) overlap or such that the part products overlap or such that the part product groups are ~~distanced~~ spaced from each other.

7. (Currently Amended) ~~Method~~ The method according to claim 6, ~~characterized in that wherein~~ the row (2) is produced in such a manner that one edge or one corner of the part products of each part product group (7) are aligned, and ~~wherein that~~, for separating the part product groups from the restored row (2), each part product group (7) is gripped in the a range (10) of said aligned edges or corners.

8. (Currently Amended) ~~Method~~ The method according to claim 7, ~~characterized in that wherein~~ the aligned edges are the leading edges before the turning of the part product groups, are the trailing edges on storage formation fashioning, and are again the leading edges on separation of the groups from the restored row.

9. (Currently Amended) ~~Method~~ The method according to ~~one of claims 1 to 8~~, ~~characterized in that claim 1, wherein~~ the part products within the part product groups (7) are stabilized by increasing adhesion between the part products.

10. (Currently Amended) ~~Method~~ The method according to ~~one of claims 1 to 9~~, ~~characterized in that, claim 1, wherein~~, after turning the part product groups, the part product groups (7) are reversibly connected to each other in the row (2).

11. (Currently Amended) ~~Method~~ The method according to claim 10, ~~characterized in that wherein~~ a length of foil (30) is placed around the row (2) of part product groups (7) to connect the part product groups (7) to each other.

12. (Currently Amended) An installation ~~Installation for the serial supply~~
~~serially supplying of~~ individual quantities of flat ~~and in particular diverse~~ part products
to a serial further processing, ~~which said~~ installation ~~comprises~~ comprising a means
for producing a row (2) of part product groups (7), each group comprising one of the
said individual quantities of part products, ~~a~~ means for fashioning the row (2) into a
~~„first-in-last-out“~~ first-in-last-out storage formation, ~~a~~ means for restoring the row (2)
from the storage formation irrespective of time or place of the fashioning, and a
means for separating part product groups (7) from the front end of the row (2) and
for immediately supplying each separated group to the further processing,
~~characterized in that~~ wherein the installation further comprises means for turning the
part product groups by 180°, wherein said turning ~~means for turning~~ is arranged
upstream of the fashioning ~~means for fashioning the storage formation~~ and is
equipped such that the region of the part product groups being the leading region
before turning is the trailing region after turning.

13. (Currently Amended) ~~Installation~~ The installation according to claim 12,
~~characterized in that the means for fashioning the „first-in-last-out“ storage~~
~~formation and the means for restoring~~ wherein the fashioning means and the
restoring means ~~the row (2)~~ are winding stations.

14. (Currently Amended) ~~Installation~~ The installation according to ~~one of~~
~~claims 12 or 13, characterized in that the~~ claim 12, wherein the means for separating
and immediately supplying comprises grippers.

15. (Currently Amended) ~~Installation~~ The installation according to ~~one of~~
~~claims 12 to 14, characterized in that claim 12, wherein~~ the means for producing the
row (2) comprises a means for stabilizing the part products in the part product
groups (7)

16. (Currently Amended) ~~Installation~~ The installation according to ~~one of~~
~~claims 12 to 16, characterized in that claim 12, wherein~~ the installation further
comprises a means for connecting the part product groups (7) to each other in the
row (2), the connecting means ~~for connecting~~ being arranged between the turning
means ~~for turning~~ and the fashioning means ~~for fashioning the storage formations~~.

17. (Currently Amended) ~~Installation~~ The installation according to ~~one of~~
~~claims 12 to 16 characterized in that claim 12, wherein~~ the means for turning the part
product groups is a cell wheel.